rainbow™ Paste Stain SE

Just one working, halving time-wasting, and double performance

- The color is the same before and after firing
- Staining and glazing can be performed at the same time by firing once
- A wide range of use (Full zirconia, PFZ, Lithium disilicate)



rainbow™ Paste Stain SE Clinical Case







Sintering Final prosthesis Final setting

Firing Schedule (Firing Temperature: 760 ~ 880°C)

Glaze & Stain

Starting Temperature	Drying Time	Heating Rate	Firing Temperature	Mooring Time	Vacuum
450°C	≥6min	45~50°C/min	790℃	1min	100%

Texture

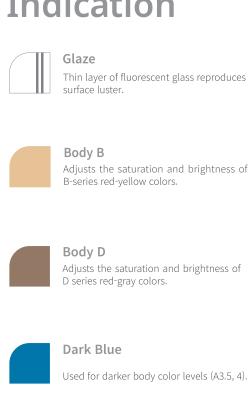
Starting Temperature	Drying Time	Heating Rate	Firing Temperature	Mooring Time	Vacuum
450°C	≥6min	45~50°C/min	760°C	1min	100%

The above schedule is the recommended conditions for rainbow™ paste stain for optimal prosthesis production. Drying time (preheating time) and heating rate must be adjusted based on furnace characteristics and prosthesis size.

rainbow™ Paste Stain SE Color Chart

Glaze	Dentin	Enamel	Intensive	Modified	Texture	Gum
	Four colors for dentine base.	Express transparency on the tooth surface.	Highlights the features of teeth.	Expresses varied tooth colors with mixing.	For the natural surface texture	For the natural colors of gums.
Glaze	Body A	Light Blue	Orange	Value	T-Window	Light Pink
	Body B	Dark Blue	Red Brown	Blue	T-Enamel	Pink
	Body C	Gray	White	Black	T-Pink	Dark Pink
	Body D	Dark Gray	Vanilla	Yellow		Red
		Purple				

rainbow[™] Paste Stain SE **Indication**



Glaze

Thin layer of fluorescent glass reproduces surface luster.



Body A

Adjusts the saturation and brightness of A-series red-brown colors.



Body C

Adjusts the saturation and brightness of C series gray.

Body D

Adjusts the saturation and brightness of D series red-gray colors.



Light Blue

Used for light body color levels (A1, 2, 3).

Dark Blue

Used for darker body color levels (A3.5, 4).



Gray

Used for light body color levels (A1, 2, 3).



Dark Gray

Used for darker body color levels (A3.5, 4).



Purple

Used to reproduce the transparency of the cut.



Orange

Applied to cervical and occlusal areas for saturation.



Red Brown

Used to reproduce deep places areas such as FIT, FOSSA, etc.



White

Used to express white band, crack line, etc.



Vanilla

Used to form mamelons and express fine white characteristics.



Value

Increases brightness to the next level with a translucent glaze.



Blue

Reproduces bluish colors: used as the basic color when mixing.



Black

Lowers brightness and reproduces dark colors.



Yellow

Basic color for color mixing: used to create a warm feeling.



Kit of Paste Stain SE

Туре	Color	Unit	Art. No		
Kit	8	5g	Paste Stain SE Basic Kit Glaze, Body A, Body B, Light Blue, Gray, Orange, Red Brown, Wl		
		20ml	Paste Stain se Liquid		
	25	5	Paste Stain se Full Kit Glaze, Body A, Body B, Body C, Body D, Light Blue, Dark Blue, Gray, Dark Gray, Purple, Orange, Red Brown, White, Vanilla, Value, Blue, Black, Yellow, T-Window, T-Enamel, T-Pink, Light Pink, Pink, Dark Pink, Red		
		20ml	Paste Stain SE Liquid		